

Silicon Carbide Solid-State Photomultiplier for UV Light Detection

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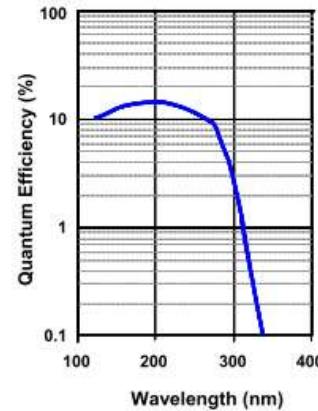
GE Global Research

Why Solid-State?

PMTs are sensitive to magnetic fields, have low quantum efficiency, are bulky and expensive. high voltage power supply and very short lifetime at elevated temperatures

Why UV?

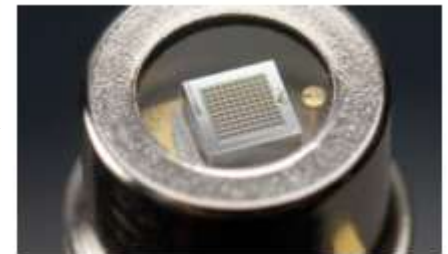
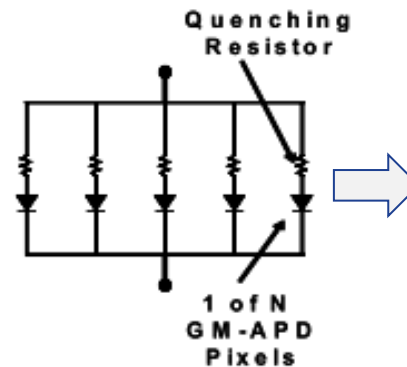
- flame detection,
- biological and chemical detection,
- detection of jet engines and missile plumes
- Bio-aerosol detection
- Micro Flash Ladar for navigation
- Deep-UV Imaging
- Harsh-Environment UV and Gamma Detectors



Perkin Elmer Channel MP- series photomultiplier module



Hamamatsu Multiple Pixel Photon Counting (MPPC) array



parallel connection of individual GM-APD detectors comprising the array

Design of SiC SSPM

Why SiC?

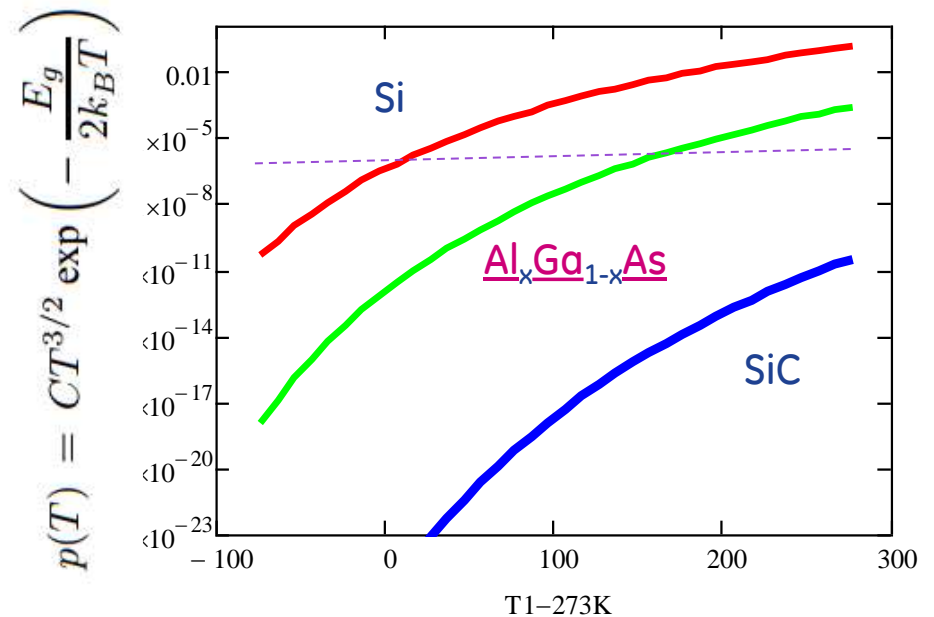
Dark count rate in Si-PM increases rapidly with temperature, resulting in a maximum operating temperature below 50°C

SiC has larger bandgap (3.26 eV)

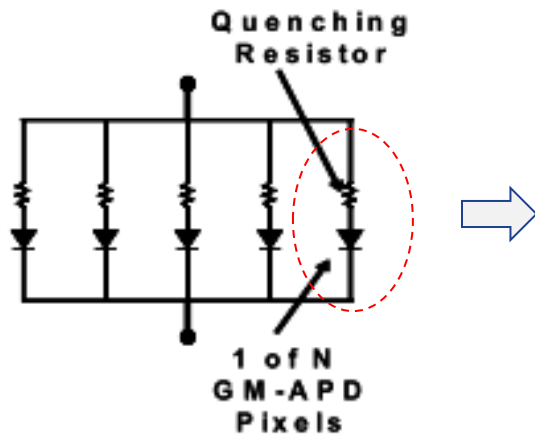
- Lower leakage current
- Higher operating Temperature
- Higher sensitivity in UV spectra

probability of thermally produce electron-hole pairs in perfect crystal.

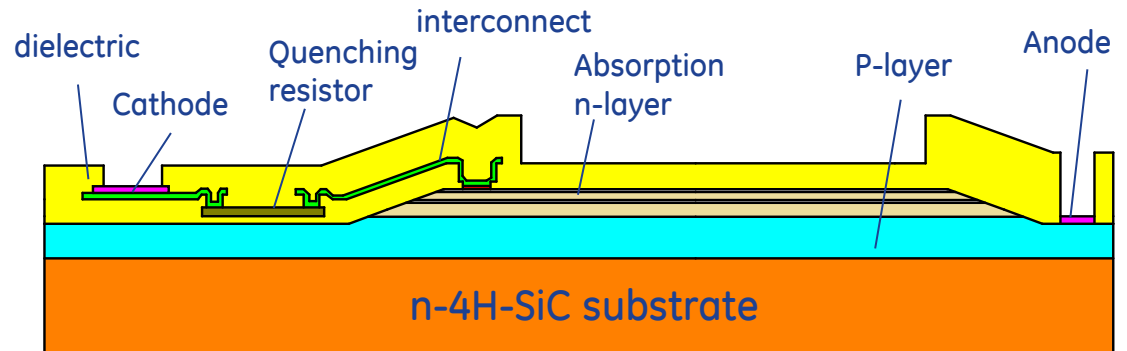
Theory



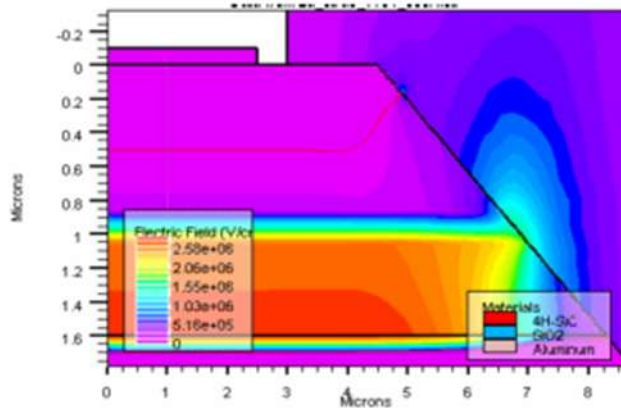
Design of SiC SSPM



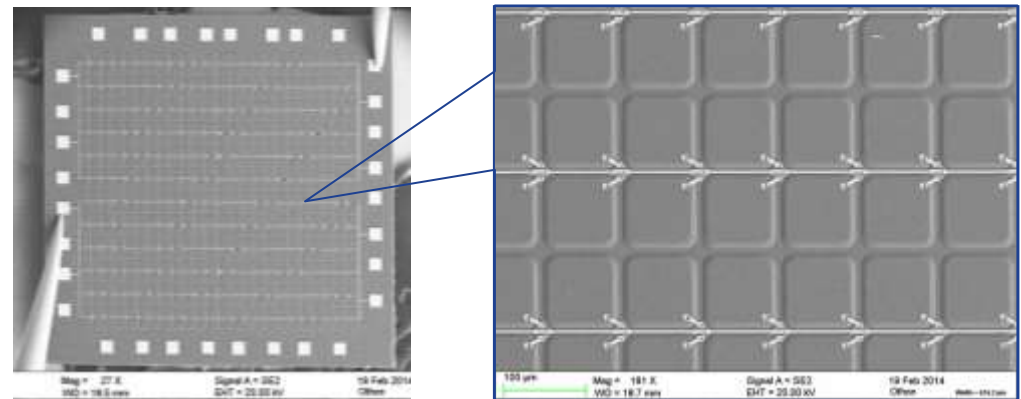
Schematic cross section of individual pixel



2-D distribution of electric field at avalanche breakdown voltage



SEM images of fabricated SiC SSPM dies

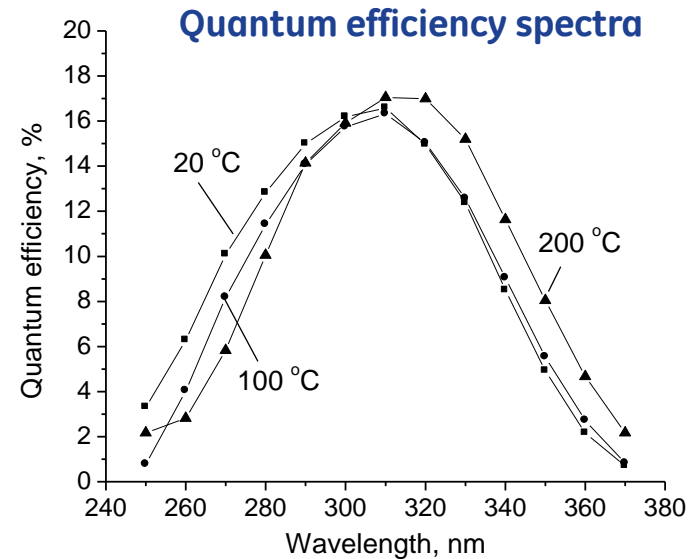


Characterization of SiC SSPM

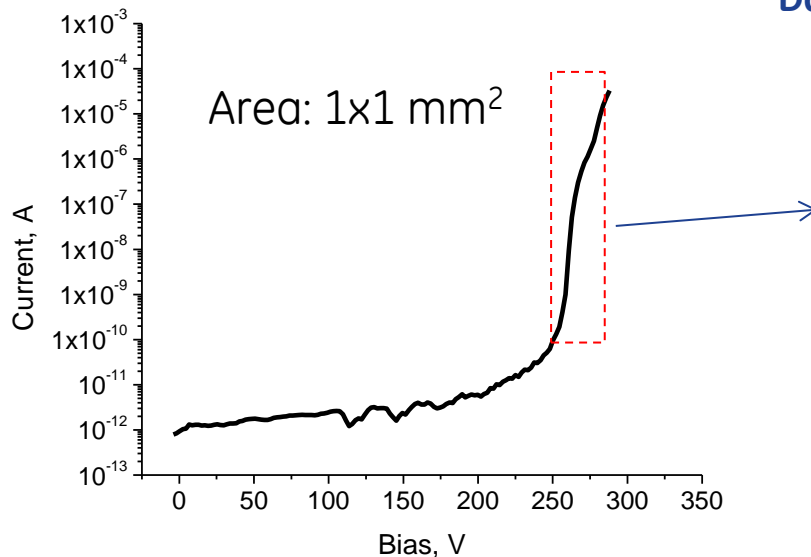
Packaged SiC SSPM



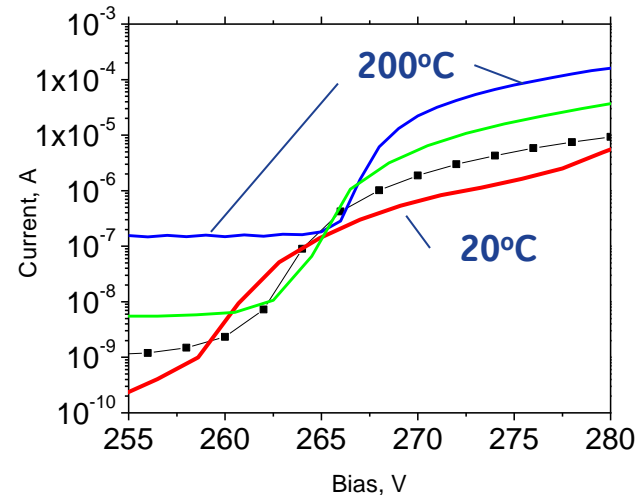
Active area: $4 \times 4 \text{ mm}^2$
Pixel size: $60 \text{ }\mu\text{m}$
16 sub arrays
Area of sub-array:
 $1 \times 1 \text{ mm}^2$



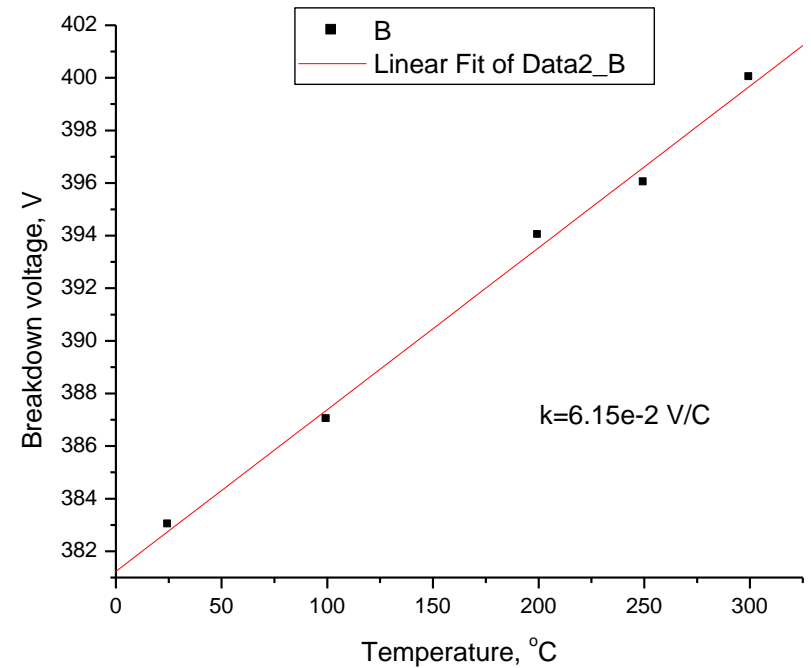
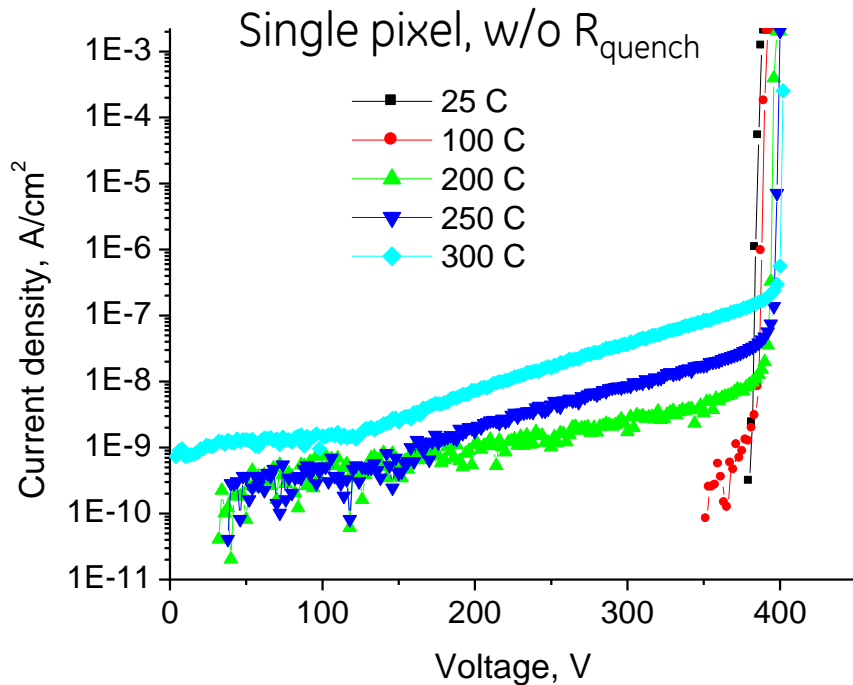
Dark I-V curve at room temperature



Dark I-V curves vs. temperature at avalanche breakdown

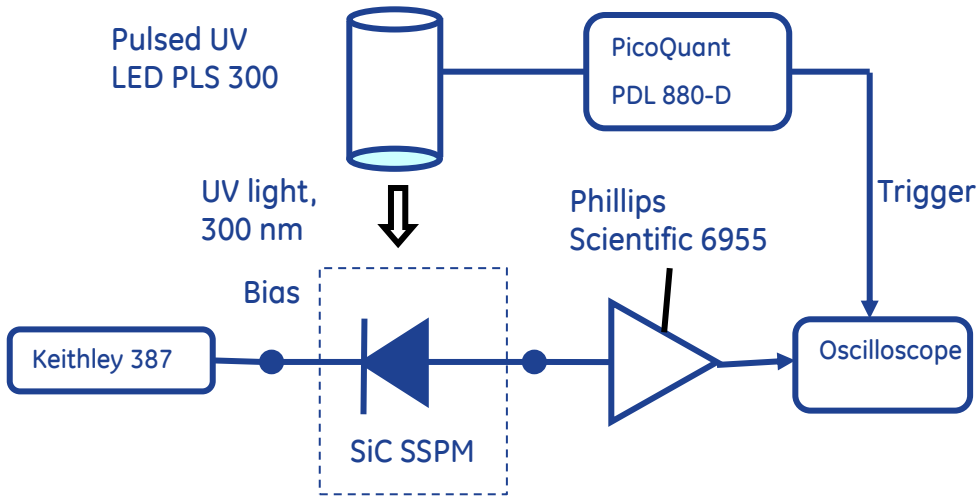


Breakdown voltage vs. Temperature



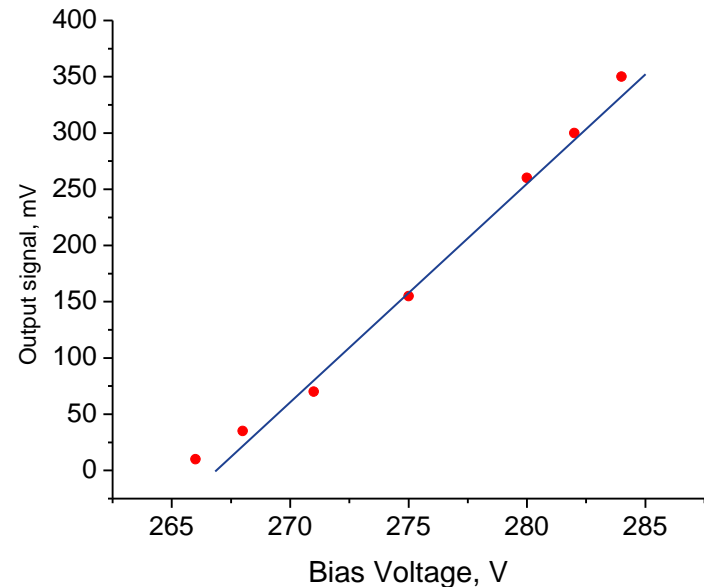
Breakdown voltage changes with temperature $62 \text{ mV}/\text{C}$

Block diagram of setup for optical measurements

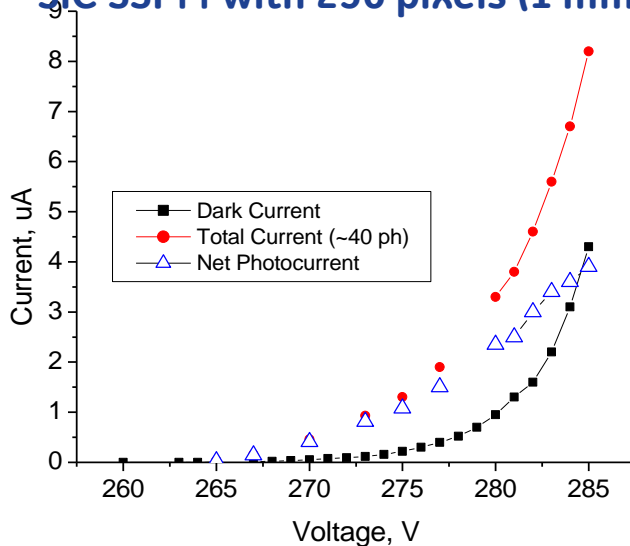


- PicoQuant LED – 300 nm (10 nm FWHM), <0.5 ns, 0.25 pJ per pulse
- Oscilloscope LeCroy – 1 GHz, 40 Gs/sec

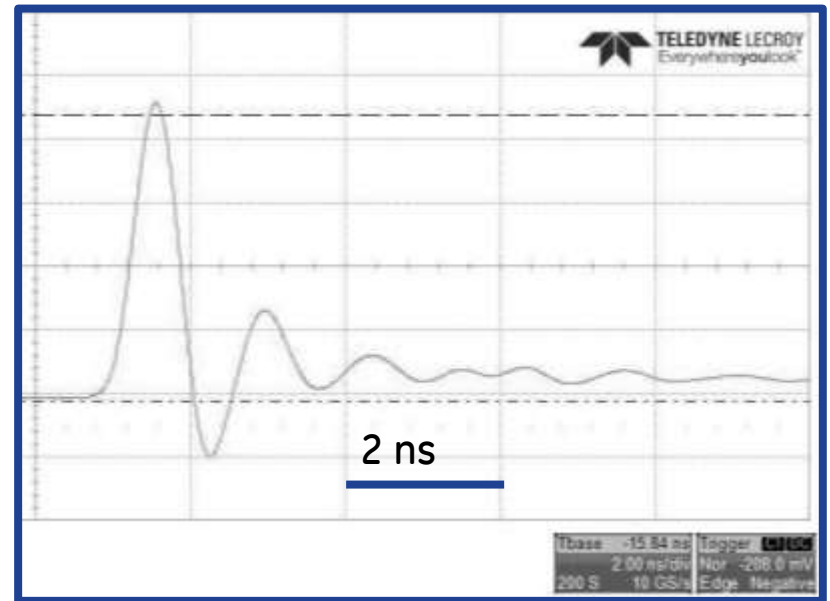
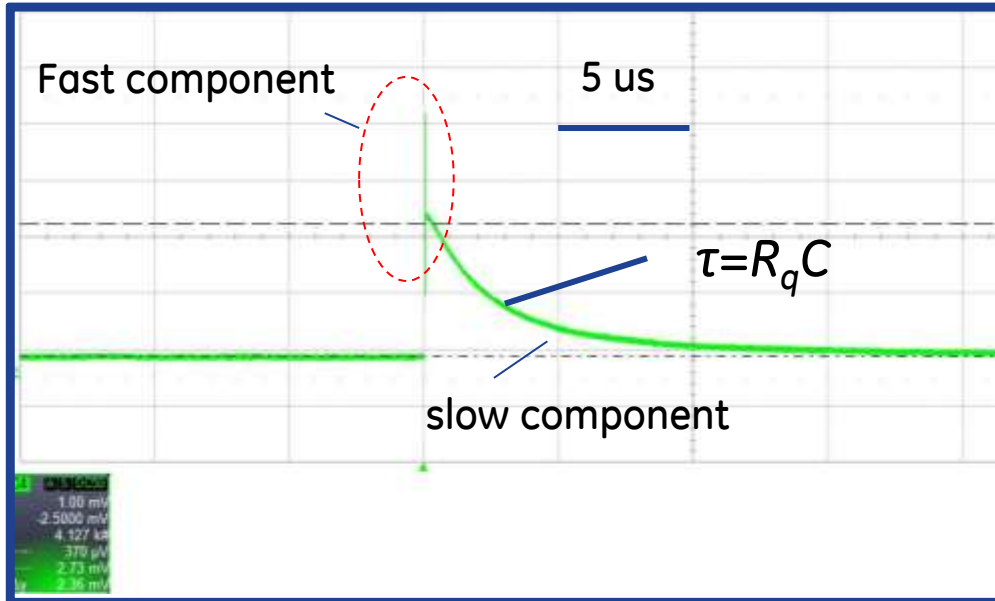
Output signal vs. bias voltage



I-V curves of dark and photocurrents SiC SSPM with 256 pixels (1 mm²)

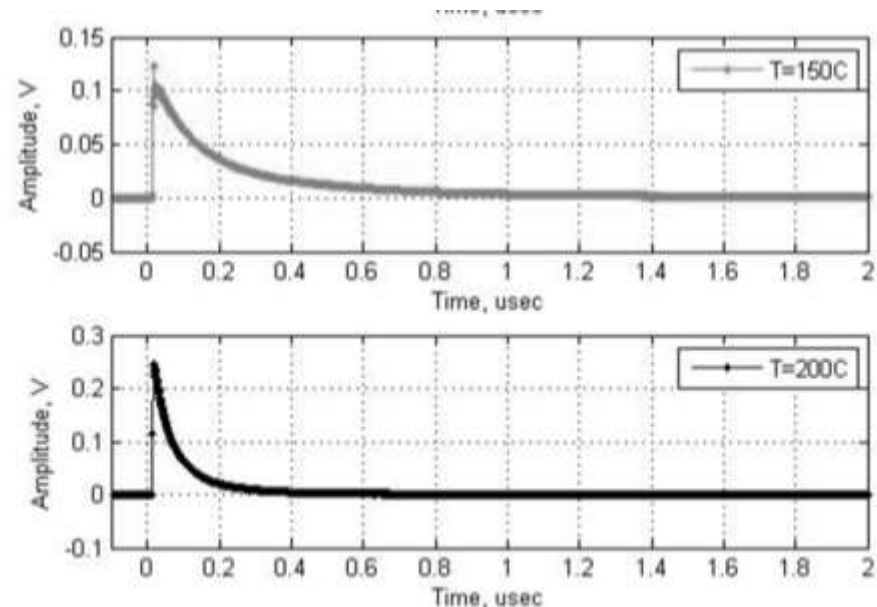
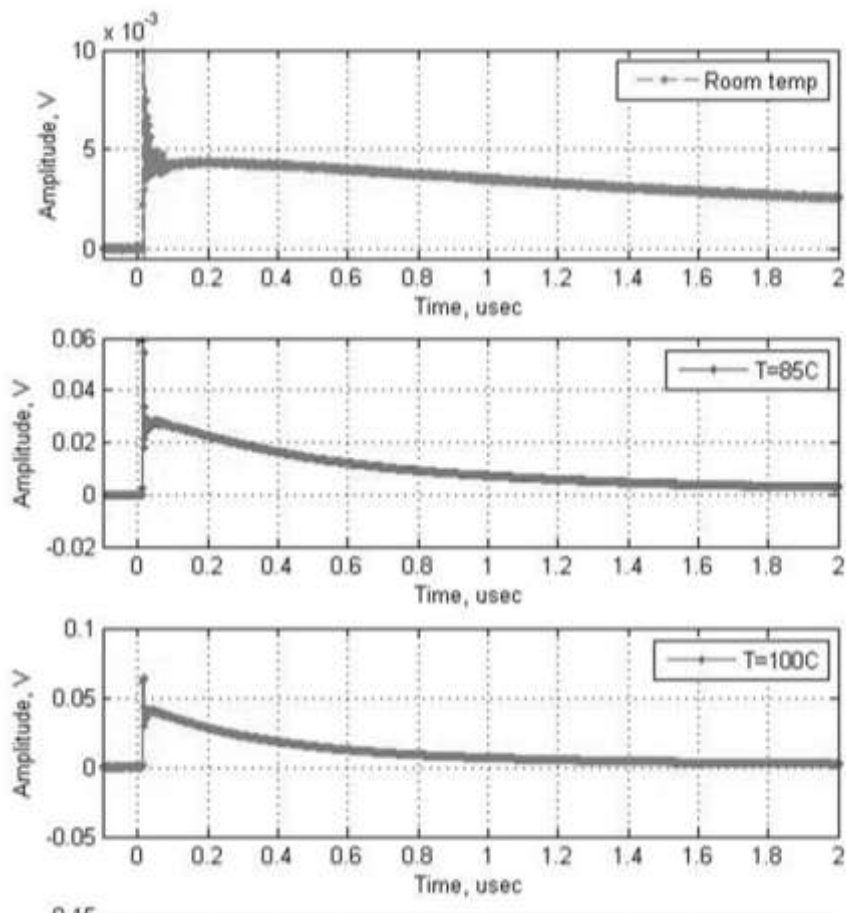


Waveforms of output signal at room temperature

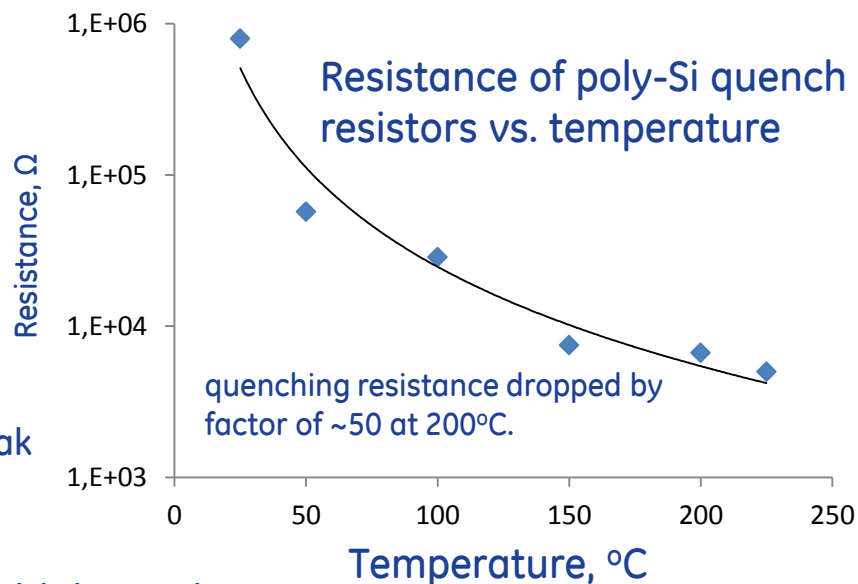


Slow component ($\sim 3 \mu$ s) in the waveform depends on a value of quenching resistor

Impact of temperature on signal waveform

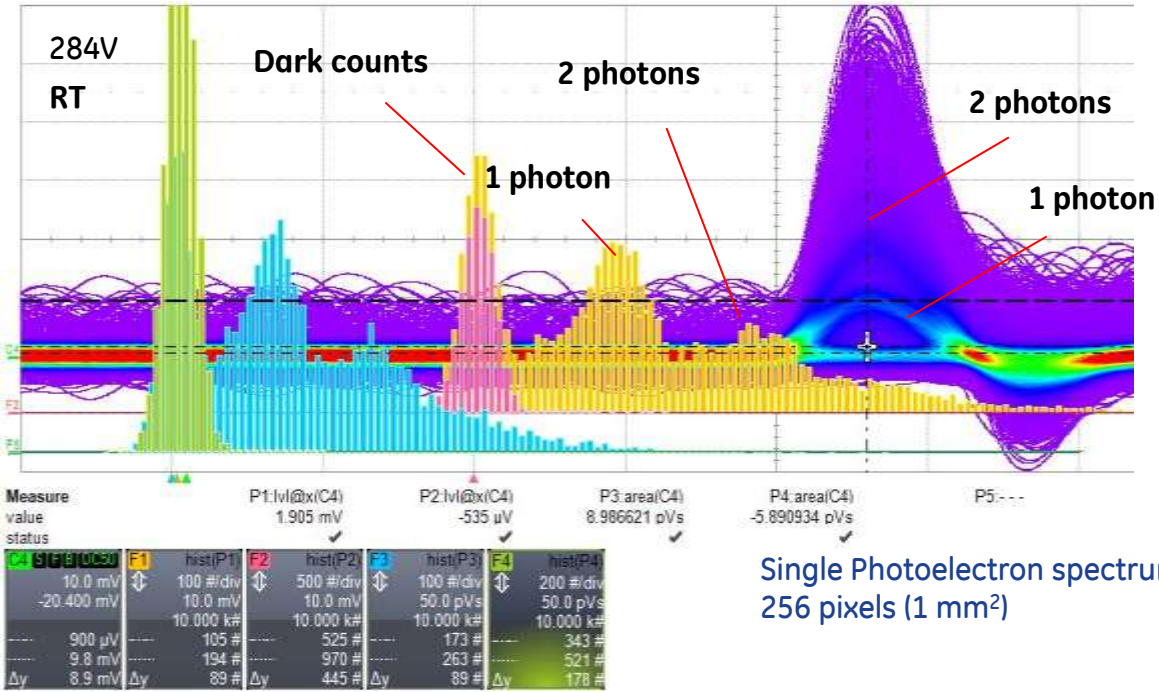


fast component in the waveform of the output signal becomes negligible with temperature increase. The time constant at 200°C decreases to 60 ns, while peak amplitude increases up to 0.25V



Single Photon Detection

Oscilloscope snapshot take at room temperature



Single Photoelectron spectrum recorded for SiC-PM with 256 pixels (1 mm²)

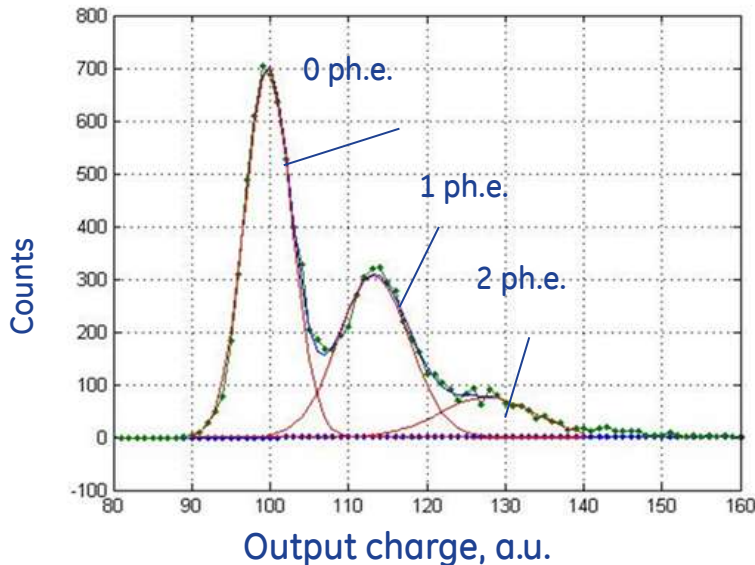
The histograms suggest discrete nature of SiC SSPM output signal when illuminated by very low level light flux

Single Photon Detection Efficiency Measurements

$$PDE = \frac{\langle N_{fired} \rangle}{N_{ph}} = \frac{\langle N_{fired} \rangle h\nu \cdot f}{P_{opt} A_{SiC\ PM}}$$

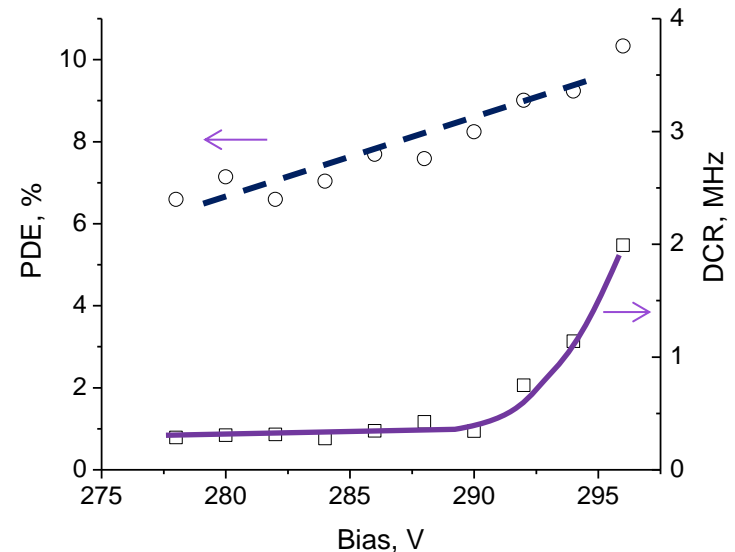
N_{fired} is the average number of triggered pixels,
 $h\nu$ is the photon energy,
 f is the pulse repetition rate,
 P_{opt} is the optical power density,
 A_{SiC-PM} is the area of SiC-PM

Single Photoelectron spectrum recorded for SiC-PM with 256 pixels (1 mm²)



Each peak corresponds to a certain number of photoelectrons (ph.e).

Photodetection efficiency and dark count rate as functions of voltage bias



PDE increases linearly from 7 to 9% within the measured voltage range, while DCR slightly increases up to 290V and significantly grows up from ~0.4MHz/mm² at 290V to 2MHz/mm² at 296V

UV scintillators for SIC SSPM

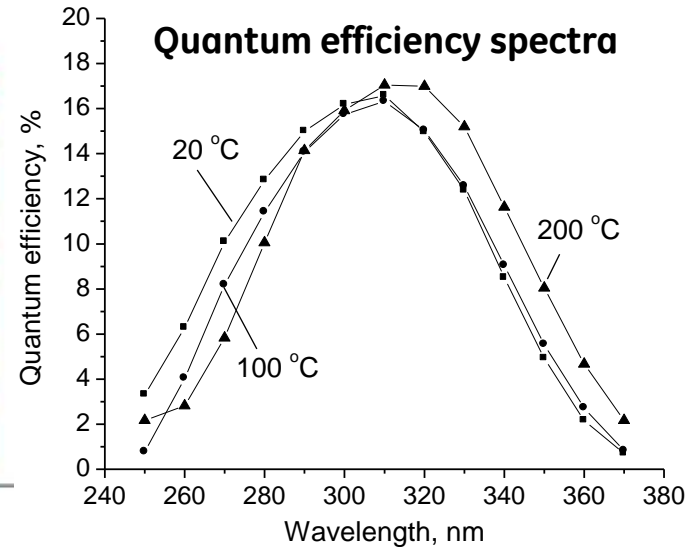
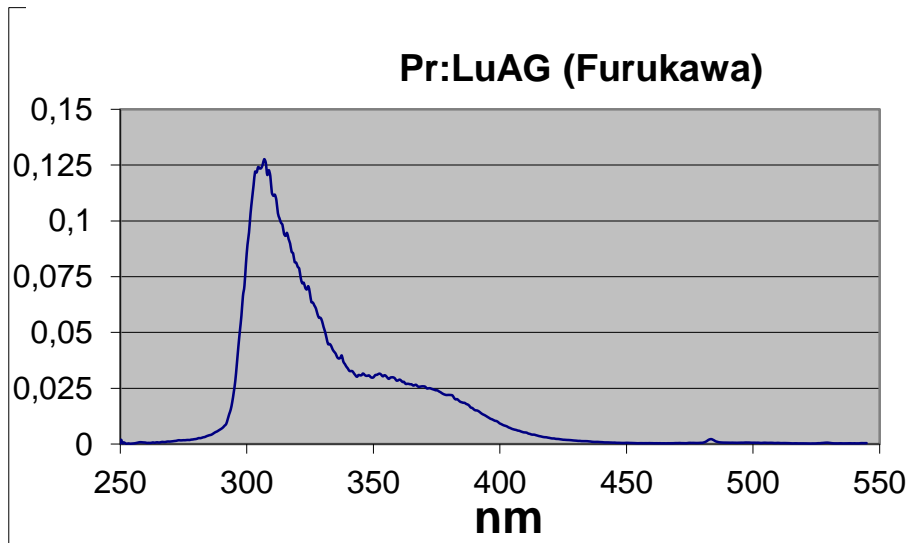
Saint-Gobain Crystals													
Physical Properties of Common Inorganic Scintillators													
Scintillator	Light yield (photons/keV)	Light output (%) of NaI(Tl) bialkali pmt	Temperature coefficient of light output (%/C) 25°C to 50°C	1/e Decay time (ns)	Wavelength of maximum emission λ_m (nm)	Refractive index at λ_m	Thickness to stop 50% of 662 keV photons (cm)	Thermal expansion (/C) $\times 10^{-6}$	Cleavage plane	Hardness (Mho)	Density g/cm ³	Hygroscopic	Comments
BriLanCe™380 LaBr ₃ (Ce)	63	165	0	16	380	~1.9	1.8	8	<100>		5.08	yes	General purpose, best energy resolution, rate of change of light output w/temperature is small
NaI(Tl)	38	100	-0.3	250	415	1.85	2.5	47.4	<100>	2	3.67	yes	General purpose, good energy resolution
Polyscin®NaI(Tl)	38	100	-0.3	250	415	1.85	2.5	47.4	none	2	3.67	yes	Polycrystalline NaI(Tl), for extra strength
BriLanCe™350 LaCl ₃ (Ce)	49	70-90	0.7*	28	350	~1.9	2.3	11	<100>		3.85	yes	General purpose, excellent energy resolution
CsI(Na)	41	85	-0.05	630	420	1.84	2	54	none	2	4.51	yes	High Z, rugged
PreLude™420 Lu _{1.8} Y ₂ SiO ₅ (Ce)	32	75	-0.28	41	420	1.81	1.1	--	none		7.1	no	Bright, high Z, fast, dense, background from ¹⁷⁶ Lu activity
CdWO ₄	12 - 15	30-50	-0.1	14000	475	~2.3	1	10.2	<010>	4 - 4.5	7.9	no	High Z, low afterglow, for use with photodiodes
CaF ₂ (Eu)	19	50	-0.33	940	435	1.47	2.9	19.5	<111>	4	3.18	no	Low Z, a & b detection
CsI(Tl)	54	45	0.01	1000	550	1.79	2	54	none	2	4.51	slightly	High Z, rugged, good match to photodiodes
BGO	8 - 10	20	-1.2	300	480	2.15	1	7	none	5	7.13	no	High Z, compact detector, low afterglow
YAG(Ce), Y ₃ Al ₅ O ₁₂ (Ce)	8	15	--	70	550	1.82	2	~80	none	8.5	4.55	no	b-ray, X-ray counting, electron microscopy
CsI(pure)	2	4-6	-0.3	16	315	1.95	2	54	none	2	4.51	slightly	High Z, fast emission
BaF ₂	1.8	3	0	0.6 - 0.8	220(195)	1.54	1.9	18.4	<111>	3	4.88	slightly	Fast component (subnanosecond)
	10	16	-1.1	630	310	1.50	1.9	18.4	<111>	3	4.88	slightly	Slow component
ZnS(Ag)	~50	130	-0.6	110	450	2.36	--	--	--	--	4.09	no	Multicrystal, 15m stops 5.5 MeV α (n detection with ⁶ Li)

UV scintillators for SIC SSPM

Physical and Scintillation Properties

Scintillators	Pr:LuAG	Ce:LYSO	BGO	Ce:LaBr ₃
Density (g/cm ³)	6.73	7.1	7.13	5.08
Light yield (photon/MeV)	22,000	34,000	8,000	75,000
Decay time (ns)	20	40	300	30
Peak emission (nm)	310	420	480	360
Energy resolution (%@662keV)	4.2	10	12	2.6
Hygroscopicity	No	No	No	Yes
Cleavage	No	No	No	No
Melting point (°C)	2,043	2,150	1,050	783

Contact: t-iwata@furukawakk.co.jp



http://www.crystals.saint-gobain.com/BrilLanCe_350_scintillator.aspx

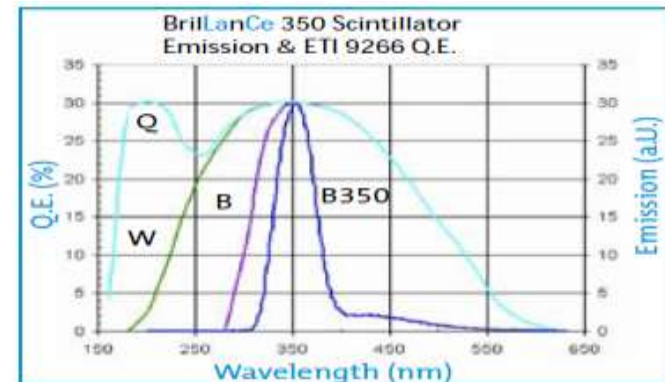
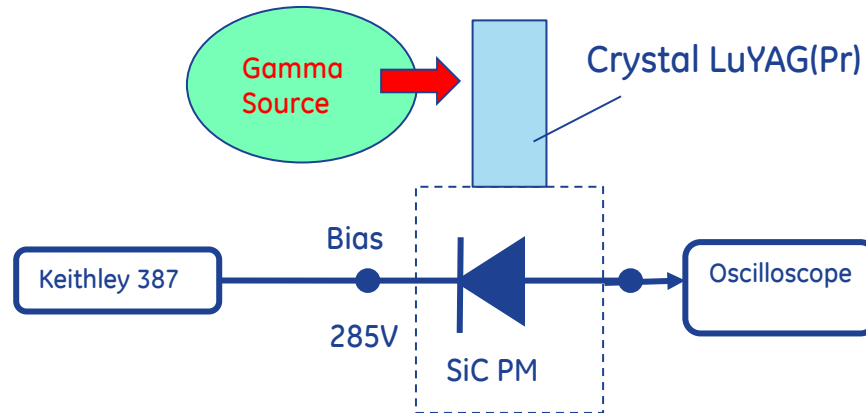


Figure 2. Scintillation emission spectrum of the BrillanCe 350 crystal and Quantum Efficiency of a bi-alkali ETI9266 PMT with (B) Borosilicate, (W) UV glass, and (Q) Quartz face plates

(Q.E. data courtesy of Electron Tubes, Inc.)

Testing SiC SSPM with scintillator crystal (LuYAG)



Active area of SiC SSPM 2x2 mm²



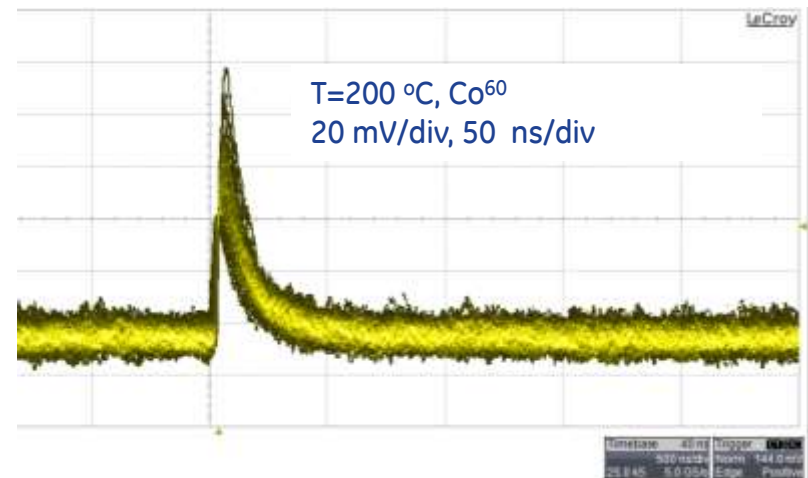
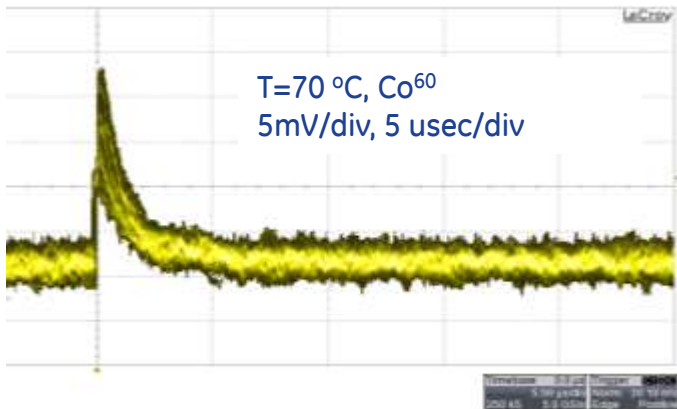
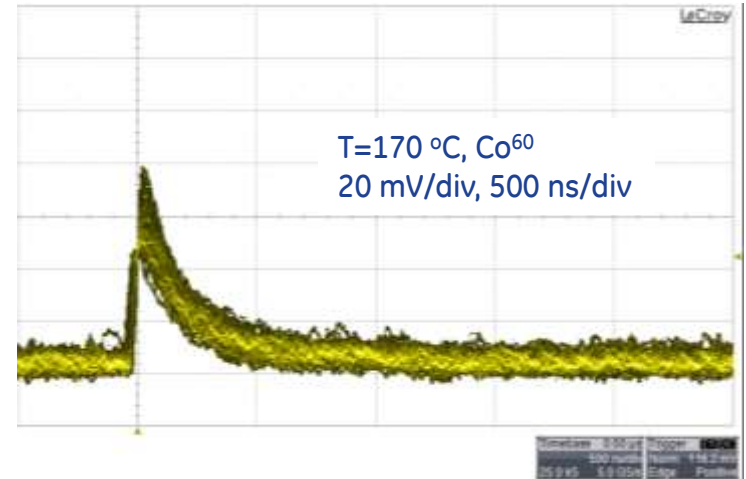
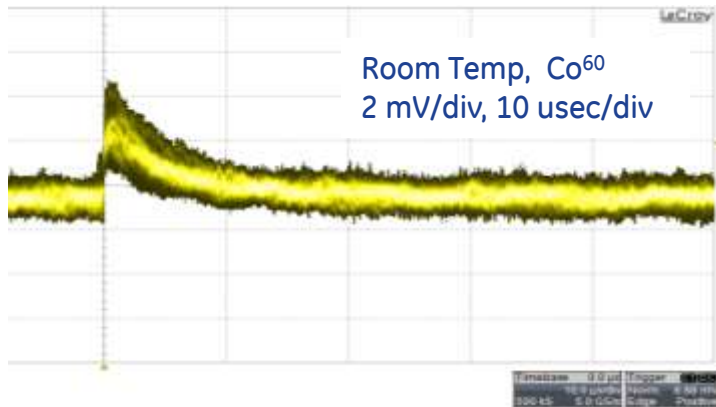
SiC SSPM

Crystal LuYAG(Pr)

Gamma Source



Output signal waveform at different temperatures



SiC SSPM with LuYAG crystal demonstrated a strong response from Gamma source at 200°C

Summary

- Silicon Carbide Solid-State Photomultiplier was demonstrated for the first time.
- Photon detection efficiency of the SiC-PM measured at 300 nm was about 8%, while a dark count rate was about 0.3MHz/mm² at room temperature.
- Time constant and peak amplitude of output signal significantly dependent on temperature, the time constant decreases from 3 us to 60 ns, while the peak amplitude increases in ~ 25 times with a temperature increase from 20 °C to 200 °C.
- SiC SSPM works with UV scintillators up to 200 °C